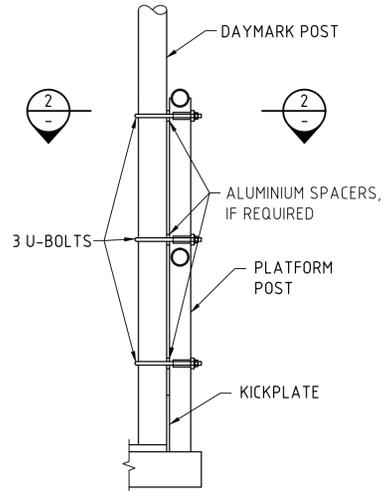
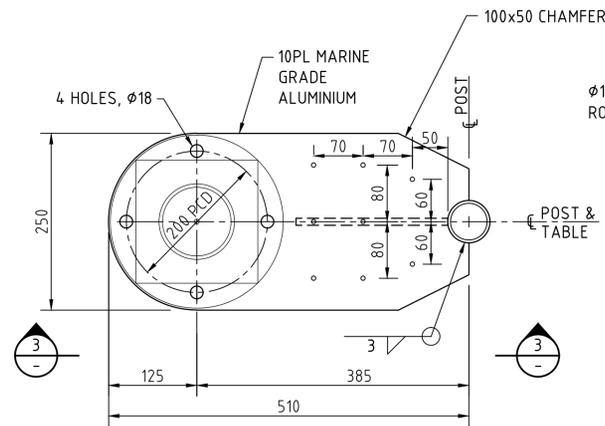


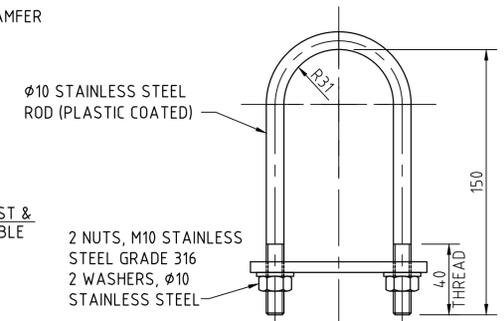
ST ANDREWS CROSS DETAIL
SCALE 1:10



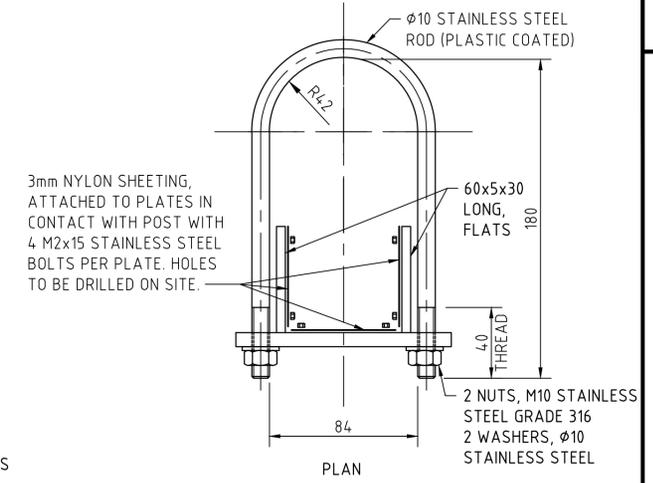
PLATFORM POST TO DAYMARK POST CONNECTION
SCALE 1:10



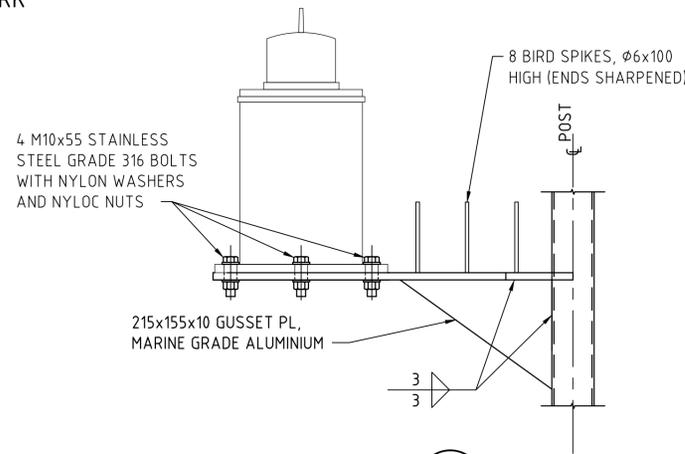
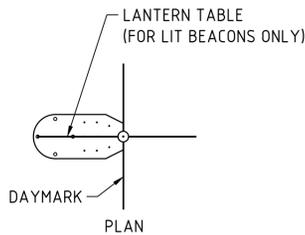
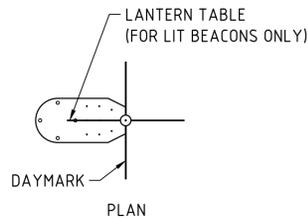
SECTION 1
SCALE 1:5



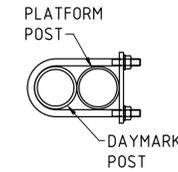
TYPICAL FOR Ø60 TO Ø60 POST CONNECTIONS
U-BOLT (PLASTIC COATED)
3 REQUIRED PER POST
SCALE 1:2



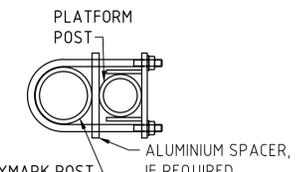
TYPICAL FOR Ø80 TO Ø60 POST CONNECTIONS
U-BOLT (PLASTIC COATED)
3 REQUIRED PER POST
SCALE 1:2



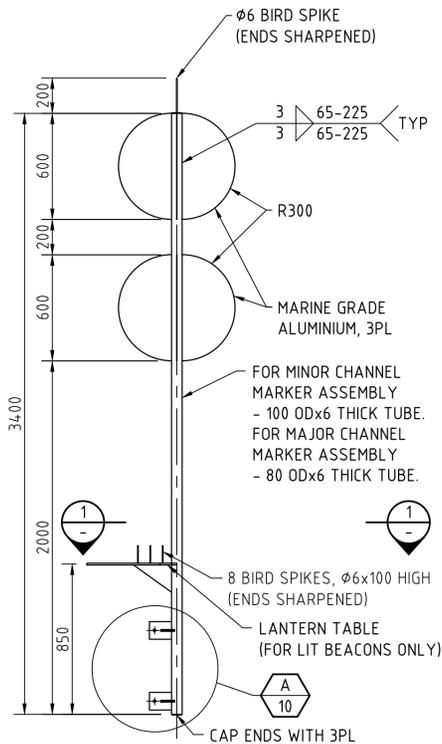
VIEW 3
SCALE 1:5



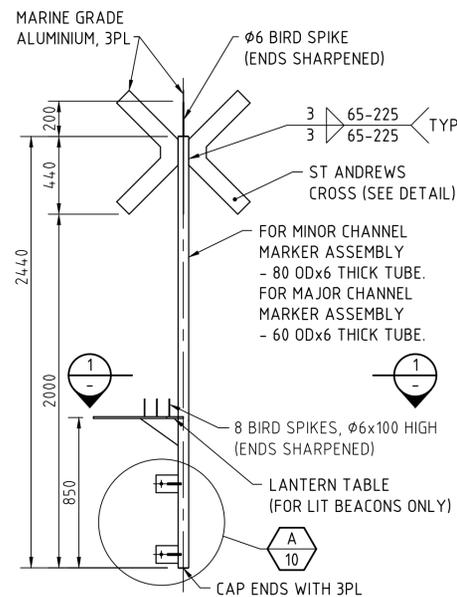
TYPICAL FOR Ø60 TO Ø60 POST CONNECTION
SECTION 2
SCALE 1:5



TYPICAL FOR Ø80 TO Ø60 POST CONNECTION
SECTION 2
SCALE 1:5

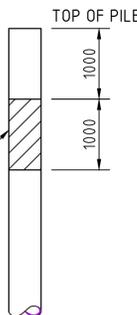


ISOLATED DANGER MARK
SCALE 1:20

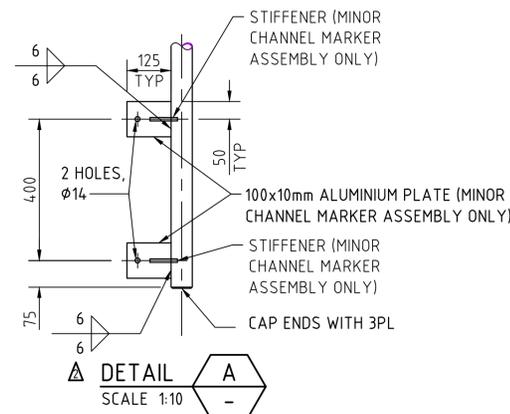


SPECIAL MARK
SCALE 1:20

FIX 3M SCOTCHLITE STANDARD RED 3272 OR KIWALITE ENGINEER GRADE 2000 SERIES CLASS 2 RED 2063 REFLECTIVE SHEETING AROUND POLYSLEEVE



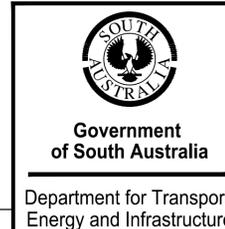
PILE MARKINGS (FOR ISOLATED DANGER MARK)
NOT TO SCALE



DETAIL A
SCALE 1:10

NOTES

- GENERAL**
- ALL COMPONENTS TO BE ALUMINIUM, MARINE GRADE SERIES 5000 OR 6000 IN ACCORDANCE WITH AS/NZS 1664 UNLESS OTHERWISE SPECIFIED.
 - ALL WELDS TO BE CATEGORY B IN ACCORDANCE WITH AS/NZS 1665.
 - QUANTITIES SHOWN ARE FOR ONE ASSEMBLY.
 - NYLON WASHERS AND NYLOC NUTS TO BE USED BETWEEN DISSIMILAR METALS WHERE APPLICABLE (UNLESS NOTED OTHERWISE).
- DAYMARKS, POSTS, LANTERN TABLE & BIRD SPIKES**
- TO BE MADE FROM MARINE GRADE ALUMINIUM SERIES 5000 OR 6000
 - ETCH PRIME WITH INTERGUARD 251 TO A THICKNESS OF 75µm.
 - POST TO BE CLEANED AND DEGREASED AND COATED WITH A SUITABLE PRIMER.
 - TOP COAT TO BE INTERTHANE 990 TO A THICKNESS OF 50µm.
 - ISOLATED DANGER MARK TO BE BLACK.
 - SPECIAL MARK TO BE GOLDEN YELLOW.
 - ALLOW PAINT TO CURE FOR 5 DAYS MINIMUM PRIOR TO FIXING REFLECTIVE SHEETING.



DESIGNED: GU/LY		DRAFTED: SA		ACCEPTED FOR USE: S DIMAS		ACCEPTANCE FORM KNET No.: #4860596		DRAWING No.: S - 6977		SHEET No.: 11		AMEND No.: 2	
CHECKED: GU		REVIEWED: GU		DATE: 07/07/10									

STANDARD DRAWING
MARINE NAVIGATION AIDS

ISOLATED DANGER MARKS & SPECIAL MARKS

UNCONTROLLED COPY WHEN PRINTED

FILE: V:\Approved Drawings_For_Submission\6977\SHTS_10_TO_11_AMD_2.dwg

No.	AMENDMENT DESCRIPTION	BY	CHECK	ACCEPTANCE	DATE
1	CLEAT PLS & STIFFENERS ADDED TO POST, POST SIZE CHANGED, NOTES, NYLON/NYLOC WASHERS/NUTS, U-BOLT ADDED, DETAIL ADDED, LANTERN TABLE ENLARGED	SCA	GU	GORDON PANTON	29/3/17
2	BEACON SEAT PL HOLE SIZE CHANGED, BIRD SPIKES ADDED	SCA	GU	C. TRIANTAFILLOU	13/7/16

100 MILLIMETRES ON ORIGINAL DRAWING

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE